

WELCOME TO ST. JOSEPH – ST. LAWRENCE PARISH

“Two Churches, One Parish”

Growing as Disciples of Jesus; Making Disciples for Jesus
First Sunday of Lent – March 1, 2020

St. Joseph of the Valley: 31151 207th Street, (Rural) Leavenworth, KS 66048
 St. Lawrence: 211 West Riley, Easton, KS 66020
 Parish Mailing Address: P.O. Box 129, Easton, KS 66020

Father Francis Bakyor, Pastor
 Easton Rectory Phone: 913-773-5712
 Father's cell: 913-235-6837
 Father's Email: francis.bakyor@yahoo.com

Website: www.sjslparish.org
 St. Joseph of the Valley Hall: 913-758-9225
 St. Lawrence Hall & Fax: 913-773-8401
 “LIKE” us on Facebook for new announcements

THIS WEEK'S SCHEDULE:

TUES	March 3	06:00 pm	STL	Jack Rogers †
Adoration will follow Mass until 7:30 p.m.				
WED	March 4	06:30 am	STL	Parishioners of SJ-SL
WED	March 4	04:45pm	SJV	CCD Teachers, Students, and Families
FRI	March 6	06:30 pm	SJV	Floyd & Ruth Schmania †
SAT	March 7	05:00 pm	SJV	John Bromell †
SUN	March 8	09:00 am	STL	Janet Schneider †
<u>Confessions:</u> SAT-4:30 pm at SJV; SUN-8:30 at STL				

Please pray for the sick, especially: Phil Bell, Deacon Guy Berry, Susie Beying, Joe Brose, Jennifer Brushwood, Glenn Coffey, Carl Davidson, George Dean, Carolyn DeMaranville, Vince Eimer, Donald Ernzen, Tom Flack, Tina Gaspard, Ronnie Gast, Alan Halstead, Marly Heim, Richard Heim, Rita Sachse Heim, Frank Heintzelman, Jim Heintzelman, Lydia Heintzelman, Melanie Herken, Jon Highfill, Trista Highfill, Mark Hund, Arlene Jennings, Wendi Johnston, Michael Jones, Elmer Karczewski, Phillip Leon, Kelly Long, Joyce Lowe, Mary Meinert, Jeni Mettelstedt, Don Navinsky, Kay Nocktonick, Dannie Phillips, Adam Pineau, Mike Pursel, Mary M. Ruhlman, Tanner Siebenmorgen, Julie Simonis, Jim (Poly) Sloan, Gary Stafford, Aaron Welch, Louise Wistuba and Nick Yuska.

Prayer List for Our Soldiers: ARMY: 1LT Daniel Broaddus, Pvt. David Crook, Lexi (Skaggs) Hargis, Major Bryan Herken, SPC Derrick Hunt, SGT Colby Seifert, William Stradley. AIRFORCE: E-4 Robert W. Herken, TSGT Scott Loecher, E-3 Connor Schuler, A1C Noah Tattershall. NAVY: ADDA Jason P. Herken, YNS1 (SS) Kevin Lansing.

Prayer for Vocations: Brother Seelos (Tyler Lunsford).

LITURGICAL MINISTERS: March 7th and 8th

			EXTRAORDINARY MINISTERS OF HOLY COMMUNION	LECTORS	OFFERTORY
SAT	SJV	5:00 pm	Vince Eimer, Traci Heim, volunteers	Vince Eimer	Gunnar Pohl and family
SUN	STL	9:00 am	Mary Ray, Sue Griffiee, Sharon Wagner	Mary Ray	London Siebenmorgan and family

OUR PARISH NEWS

COLLECTION: Thank you for your gifts to our parish! Collection for last week was \$1896, including \$185 for utilities. Last week's on-line collection was \$180. Thank you for your generosity. *Please include your names on the church envelopes when giving cash in order to get credit for the donations.*

BREAKFAST! Please join us after Mass **this Sunday, March 1st**, for breakfast in St. Lawrence Hall, hosted by the teachers & students of the CCD program.

SECOND COLLECTION will be held this weekend of **March 1st** for Black and Indian Missions. We appreciate your generosity.

"CALL TO SHARE": As we come close to the conclusion of the Archbishop's Call to Share Campaign, let us remember to share our gifts of faith and blessings, and encourage others to do the same. Your participation in the Archbishop's Call To Share Appeal makes many programs and ministries possible in our parishes and communities. Please consider a donation to this appeal, and thank you to those who have already contributed.

STATIONS OF THE CROSS AND MASS will be offered at 6:30 p.m. at SJV on March 6th and March 13th; and at St. Lawrence on March 20th, March 27th and April 3rd. Please note that Fr. Francis will be hearing confessions after Mass/Stations each Friday during Lent. Please join us! There will be no FRIDAY morning mass at SJV on these dates.

LIONS CLUB COMMITTEE for March 5-Sue Griffiee-Chairman, Sara Green, Samantha Hendrix and Connie Wistuba. Please fix for 15 people and serving time is 7 P.M.

DAY LIGHT SAVINGS TIME REMINDER: Please remember that we "spring forward" an hour on **Sunday, March 8th**.

FIRST PENANCE: The following CCD students recently received their first Penance last Saturday evening at St. Joseph of the Valley: Kevin Adeline, Lily Bryan, Lane Coppinger, Lane Green, Abe Heim, Natalie Heim, Jaxx Martin, Broxton Navinsky, Gunnar Pohl, Blayke Roggenkamp, Harper Schmalstieg, Addalee Shoemaker, Khoen Urban, and Mitchell Waters. Congratulations! Please pray for them on this happy occasion.

THE LENTEN SEASON HAS ARRIVED, and soon we will be celebrating Holy Week. We need men and women volunteers to have their feet washed on Holy Thursday. If you are willing to participate in this ceremony, please call Sue Griffiee at 773-8342 or e-mail at grmasue@embarqmail.com. There will be Eucharistic Adoration after mass on Holy Thursday also from 8:30p.m. until midnight. There will be sign-up sheets in the back of the churches soon to add your name to the team that you will be participating.

HOLY WEEK SCHEDULE

April 9 (Holy Thursday)	SL: 7:00 pm	Mass of the Lord's Supper, Washing of the Feet, Eucharistic Adoration until Midnight
April 10th (Good Friday)	SL at 7:00 pm	
April 11 (Holy Saturday)	SL at 8:30 pm	Easter Vigil mass, Word & Eucharist
April 12 (Easter Sunday)	SL at 10:00 am	

SCHOLARSHIP OPPORTUNITY: The Finance Council is happy to announce that the parish will be accepting applications for one or more

scholarships for Catholic school (K-16) attendance during the 2020-2021 academic year or Catholic camp attendance during summer 2020. Interested applicants should fill out the application form, attach either a report card or transcript, and provide contact information for a reference. **Applications are due by April 1, 2020.** The link to the application form is available on the parish website or visit this site: <https://forms.gle/vXjX6PPruMRyhZts6>. If you cannot access the application form in one of these ways, send an email to angela.broaddus@gmail.com to request the link.

FINANCE COMMITTEE UPDATE: The parish has received about \$6,300 from the One Faith, One Family, One Future In Christ Capital Campaign. Our parish receives 25% of the funds that are collected from parishioners. These funds are used for equipment and maintenance of both churches, halls & rectory. We are grateful for all you do for the church and thank you for continuing to support the parish and Archdiocese. May God continue to bless you and your family.

OTHER NEWS IN OUR ARCHDIOCESE

CHILDREN'S SUMMER ACTIVITY SHOWCASE & XAVIER PRESCHOOL OPEN HOUSE: Saturday, **March 7th**, 9–11 A.M. @ Sacred Heart Parish Hall – What are your children doing this summer?? Join us to find out what is happening for children in the local area. There will be representatives from local businesses and camps available. Sign up, gather information, and enjoy free activities for children.

DAUGHTERS OF ISABELLA will meet on **March 22nd** at 7:30 AM at St. Matthew's Church, 1000 SE 28th St, Topeka for Corporate Communion Mass followed by an open meeting. If anyone knows of a member or family member of Daughters of Isabella in need of the Circle's prayers call Bobbie Graff-Hendrixson at 785-271-0145. If you are interested in or would like more information about Daughters of Isabella call Cindy Keen at 785-228-9863.

FISH AND SHRIMP SUPPER—Please join us **every Friday during lent**, serving 5:00-7:00 pm for fried and baked fish, fried shrimp, potato, roll and dessert. \$12.00- age 11 and older, \$5.00 --ages 4-10. No Supper served on Good Friday, April 10th. St. Joseph Catholic Church, Nortonville, Ks.

FIELD DAY: A fun morning of physical activity for family of all ability levels, ages 3 and up. **April 18th**, 9 AM-12 PM, Benedictine College, Murphy Recreation Center, 1020 N. 2nd Street, Atchison, KS. Registration link: www.archkck.org/ministries--offices/special-needs.

RETREAT OPPORTUNITY: St. Therese and The Shroud of Turin
 Join us **March 27th 5:30 pm thru March 29th 4:30 pm** at Christ's Peace House of Prayer, as we meditate on the Holy Face with St. Therese and enter more deeply into the passion of Christ by learning what scientists have discovered about the Shroud of Turin. There will be conferences, Eucharistic Adoration, Mass, Confession and time for private prayer, reflection and walking. Cabins/Courtyard Rooms: \$170 Single/\$250 Couple or Single Guest Rooms: \$100 (Meals Included). To attend, send an email to: info@christspeace.com or call 913.773.8255.

PLEASE NOTE – There are a large number of other Archdiocesan announcements that could not fit in the space available. They will be posted on our church website listed above as a 2nd page to this bulletin.

Bulletin Items: Contact Kim Sachse, 913-775-0690 Or Email Sisparish@gmail.com. Mass intentions may be scheduled with Kim as well. MUST SUBMIT BY 9 pm TUES FOR INCLUSION.

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(FOR POSTING ON THE CHURCH INTERNET SITE)

EVER WONDER WHY ? (PART II)

Why is it... that when a woman is happy about her pregnancy, it's a "baby"? She is asked questions like, "when is your baby due?" When she goes to an abortion clinic, she is often told that "it" (the growing child) is only a blob of tissue or a product of conception?

Why is it... so many people are uninformed about abortion and it receives so little coverage in the media, despite the fact that it is the number-one cause of death in the US every year.

Why is it... that you can kill an unborn baby anytime you want to, for any reason under the sun, but if you destroy a turtle egg on a Florida beach, you go to jail?

Why is it... if abortion is supposed to be available to give a woman a "choice", that illegal coercion is the number-one cause of abortion in America today? Also, the number-one cause of death among pregnant women is murder.

Why is it... that many do not see the handwriting on the wall... that abortion is a catalyst to infanticide, euthanasia, assisted suicide, human cloning etc. only to name a few contemporary assaults on the sanctity of human life?

Why is it... that the major Fortune 500 companies will proudly support Planned Parenthood, the largest provider of abortion, but pro-life companies are scared to death to openly support the unborn, for fear of retribution in the marketplace?

Why is it... that in every election cycle, God-fearing citizens cast their vote for politicians who support abortion when we know that the greatest gift God gives us is life and the greatest attack on life is abortion?

MARRIAGE MINUTE: Are you Happy?

In this weekend's Gospel, Jesus is tempted to look for fulfillment outside of his relationship with His Father. As we begin Lent, it is good for us to take stock and see if we have given in to similar temptations to look beyond our marriage for safety, comfort or happiness. Consider:

- Do I let worries about finances interfere with loving my spouse?
- Do I spend more time and energy pursuing success at work than at home?
- Do I take my spouse for granted?
- Do I care more about the opinion of my family, friends or coworkers than I do my spouse?

If any of these rang true for you, take time this Lent to build a new habit that will show your spouse he/she is the most important person in your life!

Attend an upcoming Living in Love retreat on **March 28-29 or April 18-19:** www.archkck.org/livinginlove

KC MAVERICKS FAITH AND FAMILY DAY GAME! Our Faith & Family Day is centered around family, community, fellowship, and fun – and is coming up **on March 8** at 4:05pm followed by a post-game skate with the team. Below is a personalized link and flyer that will give you access to discounted tickets for this game! If you would rather organize a group so you can all sit together for the game, I am more than happy to take care of that for you by reserving seats in advance, so you're guaranteed to sit together-call Jaimie Myers at 816-872-1213 or 816-759-9078. Link: Kcmavericks.com/familyfaith - Promo Code: Family.

CHARITABLE GIFT ANNUITIES: Charitable Gift Annuity (CGA) – Persons Who Might Benefit From a CGA: Charitable Gift Annuities are growing in popularity in today's low interest economy as a way to increase guaranteed lifetime income and benefit the church. Most gift annuity donors are retired, want to increase their cash flow, seek the security of guaranteed payments, and would like to save taxes. The minimum age to establish a charitable gift annuity with the Catholic Foundation of Northeast Kansas is 65. The minimum amount to start an annuity with CFNEK is \$25,000. The proceeds from your gift may benefit any Catholic parish, parochial school, high school or ministry within the Archdiocese of Kansas City in Kansas. For more information visit our website or contact us at 913-647-3062/cfnek@archkck.org

CAMP KATERI TEKAKWITHA combines demanding outdoor activities with powerful, spiritual instruction bringing about a unique encounter with God. Although our adventure activities are memorable, often the love that campers experience through prayer is what kids remember most. Take advantage of this amazing opportunity for your kids. For more information and to register, please visit <https://www.archkck.org/camp>

“THE HISTORY & LEGACY OF IMMACULATA HIGH SCHOOL” is now available for purchase from the publisher, Lulu.com. Access the link to order from Facebook pages “Forever Raiders”, “Immaculata High School Alumni” or “The History & Legacy of Immaculata High School”. Direct link is: <http://www.lulu.com/shop/mary-ann-sachse-brown-and-marti-sachse-judson/the-history-legacy-of-immaculata-catholic-high-school-in-the-first-city-of-kansas/hardcover/product-24157407.html> This is a keepsake hardcover 120 page book with nearly 300 images. Available in color (best quality) or black and white.

ROSARY RALLY: Please join us for the March Holy Rosary Rally in Honor of Our Blessed Mother and Our Lady of Fatima which will be held on Sunday **March 8th** from 3:00 pm to 4:15 pm at St. John the Baptist Church, 708 N 4 St, Kansas City, KS 66101. We will pray the Joyful, Sorrowful and Glorious mysteries of the Holy Rosary followed by Benediction and the opportunity for attendees to enroll in the Brown Scapular. For driving instructions or future dates for the Kansas City monthly Holy Rosary rallies, please visit www.rosaryrallieskc.org

LENTEN MISSION WITH SONJA CORBITT: **March 30 & 31, 2020, 6:30 - 8:00 pm** at Mother Teresa Church. Sonja Corbitt is the Bible Study Evangelista and creator of the LOVE the Word® Bible study method and journal. She's a Catholic Scripture teacher with a story teller's gift – a

Southern belle with a warrior's heart and a poet's pen, a best-selling author, weekly CatholicTV and radio show host, Bible studyresources creator. For more information about the mission, please call Mary, 785-286-3365.

CREATING FINANCIAL SECURITY FOR A LOVED ONE WITH SPECIAL NEEDS : Tuesday, **March 3, 2020, 6:45 p.m. to 8:15 p.m.**, St. Joseph Catholic Parish Center. 5901 Flint, Shawnee, Kansas 66203 **OR** Tuesday, **April 21, 2020, 6:45 p.m. to 8:15 p.m.**, St. Ann's Catholic Church, 7231 Mission Road, Prairie Village, Kansas 66208 **OR** Tuesday, **May 5, 2020, St. Thomas More Catholic Church, 11822 Homes Road, Kansas City, Missouri 64131**

- Establishing a Special Needs Trust
- Guardianship

• The Achieving Better Life Experiences Act of 2013 (ABLE) which allows for tax-advantaged savings accounts for individuals with disabilities. RSVP to Tom Racunas at tracunas@archkck.org or call 913.647.3054. Sponsored by the Special Needs Ministries of the Archdiocese of Kansas City in Kansas and the Diocese of Kansas City—St. Joseph Missouri

CATHOLIC'S DIVORCED SURVIVAL GUIDE: Wednesdays Beginning **March 4** for Twelve Consecutive Weeks. Are you seeking counsel, comfort or support during or after a divorce? Catholic's Divorced Survival Guide is a 12-week support series based on the teachings of the Catholic Church. This program offers healing and hope to those who have gone through a divorce. Sessions are led by a licensed professional and will be held at Church of the Ascension, 9510 W. 127th Street, Overland Park, Kansas in the conference room on Wednesday evenings from 7:00pm-8:30pm. There is a \$30.00 fee which includes a study guide (scholarships are available upon request). Please register on the Church of the Ascension Home Page at kcascension.org. For questions, please contact Patty in the office at pbillinger@kcascension.org.

“SPRING BREAK”: Advancing Christian Stewardship, Catholic Philanthropy, and Resource Development throughout the Archdiocese of Kansas City in Kansas, 9:00 a.m. to 1:00 p.m., **March 26, 2020** at the Keleher Conference Center, Savior Pastoral Center, Archdiocese of Kansas City in Kansas, 12615 Parallel Parkway, Kansas City, Kansas. Half-Day Symposium on Best Practices in Stewardship and Development for Parishes, Schools, Ministries and Organizations. Free Lunch Included. Please contact Leslie Knop with any questions at (913) 647-0326, or email her at lknop@archkck.org

IT'S PRAYER BREAKFAST TIME! We invite you to be part of an awesome morning for all of Kansas City. In a world of growing darkness, we know the light shines brighter! The vibrant disciples of Jesus Christ in SPO are a living hope now and in the future. The fruit God has borne through the missionary activity of SPO is indispensable and we gather to advance this great cause. We have the privilege of acknowledging and honoring two extraordinary missionary disciples truly worthy of our recognition- Deacon Dana and Debbie Nearmyer. Please join us on Friday **March 27th** at the Overland Park Convention Center for an awesome Mass with Archbishop Naumann and an uplifting breakfast afterwards! Register at <https://www.spo.org/kcbreakfast>.

GIVEN KC – YOUNG WOMEN'S CONFERENCE: GIVEN Gathering KC is a one-day Catholic young women's conference that will empower women aged 18-35 to see and embrace their God-given gifts in order to more fully live out their Feminine Genius. Women from all stages of life are welcome - single, engaged, married and consecrated religious. GIVEN Gathering-KC is formed in response to the Pope's plea for a deeper understanding and activation of the unique gift of women in the Church. Throughout this day attendees will engage in three principle themes: to receive the gift you are, to realize the gifts you've been given, and to respond with the gift only you can give. Tickets include breakfast and lunch; a full day of talks, including three given by our keynote speakers, Fr. Timothy Gallagher, Deacon James Keating, and Dr. Deborah Savage. Followed by Holy Mass with Archbishop Naumann, confessions, and Adoration. Also includes a book of resources for spiritual growth. The conference will be Saturday, **March 28, 2020** at St. James Academy in Lenexa, KS beginning at 8:00am and concluding at 5:00pm. For more details and to purchase tickets, please visit www.givenkc.org.

PATRICK MADRID – CATHOLIC SPEAKER: Patrick Madrid will be presenting on Saturday, **March 28th** in Emporia, Kansas. He will be teaching about our Catholic faith so that we may be more comfortable in joyfully sharing it with others through the following presentations :

- Why Be Catholic? (When You can be Anything Else?)
 - The Bible and the Catholic Church: A Marriage Made in Heaven
 - The Case for Christ: Evidence of His Existence, Resurrection and Divinity
- There will also be an open forum for Q&A. Registration/Continental Breakfast: 8am, Conference: 9am – 4pm, Location: Lyon County Fairgrounds, Anderson building, 2700 U.S. 50, Emporia, KS 66801, Tickets: \$10. Lunch provided by Olpe Chicken House (free will offering requested) Pre-register by March 25th at: <https://www.eventbrite.com/e/patrick-madrid-why-be-catholic-tickets-92545982525> Limited seating available – call 620-475-3767 (after March 25) to check on available seating

DAVID KAUFFMAN PRESENTS: A LENTEN MISSION WITH SONG AND STORY: David Kauffman is the founder of Good for the Soul Music of San Antonio, TX. He has presented Concerts, Keynotes, and Mission Nights all over the U.S. for more than 30 years. His mission is Song and Story for Healing and Hope. David's songs and message help us connect the sacred to the ordinary in our lives. Prepare to open your hearts and hear God's word during this special Lenten Mission event at 3:00 PM, Sunday, **March 29**, at Immaculate Conception Church (711 N 5th St, Leavenworth, KS). Bring your family and friends! All are welcome! For more information contact Br. David McGinnis at 913-682-3953.

LIVING IN LOVE” RETREAT See why over 700 couples in the Archdiocese have experienced the “Living in Love” retreat. You can sign up now for a “Living in Love” retreat at Sts. Peter & Paul Parish in Seneca, KS, **March 29-30**, and Holy Spirit Parish in Overland Park, KS, **April 18-19**. Register online at www.archkck.org/LivingInLove or contact Mary Anne Kierl at the Archdiocese at 913-647-0345 for information.

SCOTT HAHN TALK—ALL ARE INVITED Don't miss Scott Hahn and the St. Paul Center at St. Michael the Archangel Friday, **April 17, 2020**. Study Scripture from the heart of the Church with one of today's most respected scholars. Dr. Hahn will deliver two talks over the course of the evening. Join us in the Church to go deeper into the riches of our Catholic faith! This event is sponsored by the St. Paul Center.

Tickets are \$20 and can be purchased online here: <https://stmichaelcp.org/scott-hahn>

Schedule:

6:30 p.m. — Welcome and talk by Scott Hahn

7:15 p.m. — St. Paul Center Presentation

7:30 p.m. — Break, books available for sale

7:45 p.m. — Talk by Scott Hahn

8:30 p.m. — Closing, books available for sale

4/22/20 - EVENTS WITH FIGHT THE NEW DRUG: Fight the New Drug is coming back to KC on 4/22/20! They have presented at over 500 schools, they have over 5 million followers on social media, and over 200,000 people using their app. Registration and group discounts - www.kcvalor.com. 4/22/20 - 8:30-11:30 am & 1:30-4:30 pm @ Holy Trinity in Lenexa - Quigley Center -Two identical training events for youth & ministry leaders, pastors, school leaders, school counselors & counselors.

• certificates of attendance are available for counselors, school counselors, etc.

4/22/20 - 6:00-9:00 pm @ College Church of the Nazarene in Olathe - an inspiring educational event for students (6th grade and up), parents, youth groups, and adults in the KC area

• Chick-fil-A dinner included with registration fee

CAMP TEKAKWITHA WOMEN'S RETREAT, scheduled for the weekend of **April 24-26, 2020**. Registration is now official open. Here you will find the space to relax, rejuvenate and reconnect. This is a retreat for women of all ages 21+. No matter your age, you will find speakers that inspire you, sacraments that draw you to the heart of Christ, and fellowship with other women. Reach out to friends and family, and invite them to come with you! Learn more and register at: <http://www.camptekakwitha-womensretreat.com/>

BEGINNING EXPERIENCE ~ Grief Support Weekend: Beginning Experience is offering a healing weekend **April 24-26, 2020**, at Precious Blood Retreat Center in Liberty Mo. This invitation is open to men and women of all ages who have suffered the loss of a spouse through death, divorce, or separation. It is a time to heal and a time to begin anew. Reservations are required. For more information visit: www.beginningexperience_kc.org email: register.bekc@gmail.com or contact Laura 308-530-1873.

FAITH IN BLOOM BENEFIT DINNER

Join us in celebrating 75 years of the Villa St. Francis mission at the Faith in Bloom Benefit Dinner & Live Auction! Wednesday **April 29th**: 5:30 Cocktail Hour; 6:30 Dinner Program; 7:30 Award & Auction. Reserve your ticket today! Archbishop Naumann will be presenting the annual Archbishop Joseph F. Naumann Sanctity of Life Award to the Servants of Mary, Ministers to the Sick, in honor of their dedication to promoting the dignity of life through their end-of-life ministry. If you or someone you love has been impacted by the Servants of Mary, Ministers to the Sick, (also known as the Sisters, Servants of Mary), and would be interested in helping us honor them by sharing your story, let us know by replying to this email by Friday, March 6th.

FAITH-BUILDING AND EVANGELIZATION OPPORTUNITIES

Benedictine College is pleased to offer a number of opportunities for faith-building and evangelization:

Symposium – Register Now! Benedictine College's 9th Annual Symposium on Advancing the New Evangelization will be **March 20-21, 2020**. The theme is "Destroyer of the gods: Christian Culture vs. the Idols of Secularism" and the conference will feature the following keynote presenters: Ross Douthat, New York Times; Mary Rice Hasson, Ethics & Public Policy Center; Robert Louis Wilken, University of Virginia. Find more information and register at www.benedictine.edu/symposium. College students and groups attend at a discounted rate; priests and religious attend for free.

Study Abroad Experience: Attention, Parents and Grandparents! Do you know a high school student who would benefit from a once-in-a-lifetime short-term study abroad experience with Benedictine College? Students earn 3 hours of college credit while traveling with a Benedictine College professor to Italy **June 26 – July 16, 2020**. Highlights include a general audience with Pope Francis, guided visits to Rome, Assisi, Florence, Padua, Ravenna, Verona, and Milan. Register by December 1 to save \$500! Learn more and submit an inquiry form at www.benedictine.edu/journeywithdante.

Faith & Beauty in Italy - You are invited to travel with Benedictine College to Italy **June 15 – 24, 2020** with Associate Professor of Theology Dr. Matt Ramage. Visit the most significant cultural sites in Rome and Florence. Walk in the footsteps of St. Benedict and St. Francis in Subiaco and Assisi. Meet current Benedictine College students at their summer villa in Florence. Learn more and submit an inquiry form at <http://www.benedictine.edu/ravendiscovery>.

Opportunity for College Students and Adult Learners – Benedictine College Professor of Theology Dr. Mark Zia will lead a two-week Holy Land Study Abroad Summer Program **May 31 – June 14, 2020**. Earn 3 credit hours while traveling to Bethlehem, Galilee, Jerusalem, and other sites. Learn more and submit an inquiry form at <http://www.benedictine.edu/holyland>.