

# WELCOME TO ST. JOSEPH – ST. LAWRENCE PARISH

*“Two Churches, One Parish”*

**Growing as Disciples of Jesus; Making Disciples for Jesus**  
**Fourth Sunday of Advent – Dec. 22<sup>nd</sup>, 2019**

St. Joseph of the Valley: 31151 207<sup>th</sup> Street, (Rural) Leavenworth, KS 66048  
 St. Lawrence: 211 West Riley, Easton, KS 66020  
 Parish Mailing Address: P.O. Box 129, Easton, KS 66020

Father Francis Bakyor, Pastor  
 Easton Rectory Phone: 913-773-5712  
 Father's cell: 913-235-6837  
 Father's Email: francis.bakyor@yahoo.com

Website: [www.sjslparish.org](http://www.sjslparish.org)  
 St. Joseph of the Valley Hall: 913-758-9225  
 St. Lawrence Hall & Fax: 913-773-8401  
 “LIKE” us on Facebook for new announcements

### THIS WEEK'S SCHEDULE:

TUES	Dec. 24	04:00 pm	SJV	Dean Zule ☩
TUES	Dec. 24	10:00 pm	STL	Archie Griffiee ☩
Adoration will follow Mass until 7:30 p.m.				
WED	Dec. 25	10:00 am	STL	Parishioners of SJ-SL
FRI	Dec. 27	07:30 am	SJV	For the Sick ☩
SAT	Dec. 28	05:00 pm	SJV	Ernie DeMaranville ☩
SUN	Dec. 29	09:00 am	STL	Clarence Wagner ☩
Confessions: SAT-4:30 pm at SJV; SUN-8:30 at STL				

**Please pray for the sick, especially:** Phil Bell, Susie Beying, Joe Brose, Jennifer Brushwood, Glenn Coffey, Carl Davidson, George Dean, Carolyn DeMaranville, Vince Eimer, Donald Erzen, Tom Flack, Tina Gaspard, Ronnie Gast, Alan Halstead, Marly Heim, Rita Sachse Heim, Frank Heintzelman, Jim Heintzelman, Lydia Heintzelman, Melanie Herken, Jon Highfill, Trista Highfill, Mark Hund, Arlene Jennings, Wendi Johnston, Michael Jones, Phillip Leon, Kelly Long, Mary Meinert, Jeni Mettelstedt, Kay Nocktonick, Dannie Phillips, Adam Pineau, Mike Pursel, Mary M. Ruhlman, Tanner Siebenmorgen, Julie Simonis, Jim (Poly) Sloan, Gary Stafford, Louise Wistuba and Nick Yuska.

**Prayer List for Our Soldiers:** ARMY: 1LT Daniel Broaddus, Pvt. David Crook, Lexi (Skaggs) Hargis, Major Bryan Herken, SPC Derrick Hunt, SGT Colby Seifert, William Stradley. AIRFORCE: E-4 Robert W. Herken, TSGT Scott Loecher, E-3 Connor Schuler, A1C Noah Tattershall. NAVY: ADDA Jason P. Herken, YNS1 (SS) Kevin Lansing.

**Prayer for Vocations:** Brother Seelos (Tyler Lunsford).

### LITURGICAL MINISTERS: Dec. 28<sup>th</sup> and 29<sup>th</sup>

			EXTRAORDINARY MINISTERS OF HOLY COMMUNION	LECTORS	OFFERTORY
TUES	SJV	4:00 pm	Tracy Heim, Vince Eimer, Robert Jardon, Carol Kroll	Kris Beying	Gail Zule and family
TUES	STL	10 pm	Sharon Wagner, Rita Oatney, Jennifer Roggenkamp	Ted Staver	Sue Griffiee and family
WED	STL	10 am	Shirley Navinsky, Mary Ray, Sue Griffiee	Mary Ray	Mr. and Mrs. Bernard Brose
SAT	SJV	5:00 pm	Vince Eimer, Ted & Dawn Staver	Ted Staver	Mitchell Waters and family
SUN	STL	9:00 am	Sharon Wagner, Sue Griffiee	Jennifer Roggenkamp	Jake Stewart and family

### OUR PARISH NEWS

**COLLECTION:** Thank you for your gifts to our parish! We received \$1088 to include \$110 for utilities, \$10 for mass stipends, and \$35 for the Retirement Collection. Last week's on-line collection was \$605. Thank you for your generosity.

**FOR YOU:** The parish has purchased "Integrated Evangelization How to Facilitate the Encounter with Christ" booklets by Msgr. Thomas J. Richter for each family for Christmas. Please pick up a copy for your family. In this booklet, Msgr. Thomas Richter lays out a vision for evangelization, addressing questions like, "How do Catholic lay people, who love Christ and are already busy people, carry out their God-given mission to bring Christ and the faith to others without becoming busier? Each lesson in the booklet continues from and builds on the previous one, with the hope of explaining evangelization in a practical and understandable manner"

**2020 COLLECTION CONTRIBUTION ENVELOPES** are available in the back of each church for parishioners wanting to use them during the upcoming year.

**VOLUNTEER OPPORTUNITY:** There is a vacancy on the Finance Counting Team. Volunteers count the collection/donations approximately once a month. Please contact Karen Logan at 913-683-2406 if you are interested in filling this vacancy. Thanks!

**ANGEL TREES:** Thank you for helping with the Angel Tree families. Also, a reminder there's a great need for snacks for some children at the Primary School, as in the past. Things they could use in individual servings are PB or Cheese Crackers, Goldfish, Fruit Cups, Pretzels, Graham Crackers, Teddy Grahams, Animal Crackers, Pudding Cups, Applesauce, Cheez-its, Cereal Bars, Granola Bars, Nutri Grain Bars, Raisins or Yogurt Covered Raisins. We would love to share these with them when they return from winter break. Thank you all for your generosity and may you all have a Blessed and Merry Christmas.

**NATIVITY PLAY:** Please join us for the Nativity Play right after the 5:00 pm Mass on today, Saturday, **Dec. 21<sup>st</sup>**. The AOC will be serving refreshments.

**VOLUNTEERS NEEDED:** Fr. Francis would like to have music at the Saturday evening masses at St. Joseph of the Valley Church. If you would like to play or lead the parish in music, or know someone who would be interested, please contact Sue Griffiee @ 913-773-8342.

**CHRISTMAS 2<sup>nd</sup> COLLECTION:** Your financial gift to Catholic Charities of Northeast will provide essential programs and services to people throughout the 21 counties of our Archdiocese. On behalf of those who are hungry and homeless, people who are alone and sick, and families that struggle with poverty, thank you.

**Advent 2019 Family Rosary Challenge:** Thank you for joining the Parish in praying collectively 1,500 rosaries as a gift to the Blessed Mother for her "Fiat" which led to the birth of Christianity. So far, our parish has prayed two hundred fifteen (215) rosaries. It's not too late to join in and offer something beautiful to Jesus at Christmas! It only takes 15 minutes a day!

Write down the number of rosaries your family prayed this week on the slip of paper in the pew and place it in the collection basket.

Thank you for joining us in reviving this beautiful tradition and working together as a parish to offer something beautiful to Jesus at Christmas!

### OTHER NEWS IN OUR ARCHDIOCESE

**DID YOU KNOW, THAT AFTER CONCEPTION?** 18 days a baby's heart begins to beat; 43 days brain coordinates movement; 7 weeks a baby can hiccup; 8 weeks organs can function; 9 weeks has permanent, individual fingerprints; 10 weeks can feel pain; 12 weeks a baby can smile, suck their thumb and make a fist. Over 2 million couples wait to adopt – including children of all races & those with special needs. Any textbook will confirm what every doctor knows: LIFE BEGINS AT CONCEPTION

**MARRIAGE MINUTE:** We love Christmas for its symbols and signs: trees, holly, and, of course, the nativity set. If you're married, YOU are a sign too? At Christmas, we celebrate the fact that God does not love us from a distance. He became a baby boy so he could share all of our joys and sorrows.

As spouses, we committed the same in our vows and proclaim this reality every time we share:

- The joy of our spouse's accomplishments
- The grief of a loss with our spouse
- The weight of an important decision

By entering deeply into our spouse's reality, we shine brightly like the Star of Bethlehem, guiding people to the love of God. Discover more for your marriage at [www.JoyfulMarriageProject.com](http://www.JoyfulMarriageProject.com)

**PLANNED GIVING BRIEF:** The joy of the Christmas season compels us to be cheerful givers (2 Cor. 9:7) and St. Paul teaches that you will be enriched in every way for all generosity, which through us produces thanksgiving to God (2 Cor 9:11). Do you have appreciated stock and need to donate it so you won't incur a tax on the earnings in 2019? Please call our office on how to donate it to the parish. Need other ways to save on taxes by December 31st? Visit [CatholicPlannedGiving.org](http://CatholicPlannedGiving.org).

**RETREAT OPPORTUNITY - Christ's Peace** will host a retreat: Spiritual Planning for the New Year from Friday, **Jan. 10** to Sunday, **Jan. 12**. The focus will be on how to make a spiritual plan of life. There will be talks and time to develop your own plan. We also have daily Eucharistic Adoration, Mass at the local parish and prayer time. The cost for individuals is \$170, or \$80 for a smaller room, and \$250 for couples. If you plan on attending, please contact us at 913-773-8255 or [info@christspce.com](mailto:info@christspce.com).

**PLEASE NOTE –** There are a large number of other Archdiocesan announcements that could not fit in the space available. They will be posted on our church website listed above as a 2<sup>nd</sup> page to this bulletin.

Bulletin Items: Contact Kim Sachse, 913-775-0690 Or Email [Sjslparish@gmail.com](mailto:Sjslparish@gmail.com). Mass intentions may be scheduled with Kim as well. MUST SUBMIT BY 9 pm TUES FOR INCLUSION.

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**PAGE 2 – bulletin**  
**(FOR POSTING ON THE CHURCH INTERNET SITE)**

**“THE HISTORY & LEGACY OF IMMACULATA HIGH SCHOOL”** is now available for purchase from the publisher, Lulu.com. Access the link to order from Facebook pages “Forever Raiders”, “Immaculata High School Alumni” or “The History & Legacy of Immaculata High School”. Direct link is:

<http://www.lulu.com/shop/mary-ann-sachse-brown-and-marti-sachse-judson/the-history-legacy-of-immaculata-catholic-high-school-in-the-first-city-of-kansas/hardcover/product-24157407.html> This is a keepsake hardcover 120 page book with nearly 300 images. Available in color (best quality) or black and white.

**NATIONAL CONFERENCE “PASTORAL WEEK 2020: BREAD OF LIFE, HEART OF CHRIST”** is being hosted by the National Catholic Office for the Deaf (NCOD) in the Kansas City metro area **January 9-13, 2020**. This is the first time Kansas City has hosted this conference and it is an amazing opportunity for deaf and hard of hearing individuals in the Mid-West region to have access to national speakers so as to learn more about their Catholic faith, how to be active in the Church, and how to serve as missionary disciples to evangelize their deaf brothers and sisters in Christ. To register for the conference, go to the website <http://www.ncod.org>; email [ncodmidwest3@gmail.com](mailto:ncodmidwest3@gmail.com) or call: VP 913-324-5378.

**HOPE FOR YOU AND YOUR LOVED ONES AFTER DEATH BY SUICIDE.** Fully Alive is a new integrated mind-body-soul wellness program that will begin with a two week session on after suicide support using the book, After Suicide: There is hope for you and them by Fr. Chris Alar, MIC. The evening will begin with Mass, followed by small group discussion facilitated by Catholic counselors. The evening will end with prayer. The program will be held at St. Joseph's Catholic Church in Shawnee on **January 14th and 21st** from 7:00 p.m. to 8:30 p.m. Adults and teens, accompanied by a parent, are welcome. Please RSVP with number attending to Tom Racunas, Special Needs Ministry, by calling 913.647.3054 or emailing [tracunas@archkck.org](mailto:tracunas@archkck.org). It is not necessary to give your name when you respond.

**CALLING ALL MARRIAGE ENCOUNTER COUPLES** . . . Worldwide Marriage Encounter is offering an afternoon of enrichment, for any couple that has experienced a Marriage Encounter Weekend, on Saturday, **January 18, 2020** from 1:00 - 4:15pm at the Precious Blood Center, 2130 Saint Gaspar Way, Liberty, Missouri. Entitled “Lighting the Way Together - Castles to Lighthouses”, the afternoon will reinvigorate your communication and rekindle the love in your relationship. Mass will be celebrated at 4:30pm with a free willing offering to defray the program costs. For more information or to RSVP email Rich & Wendy Lorenz at [wendyteach3@yahoo.com](mailto:wendyteach3@yahoo.com) by January 10th.

For more information about Worldwide Marriage Encounter and how our ministry can support the couples in your parish you can contact us at the following: Local Area Leadership Couple: Rich & Wendy Lorenz, 815-761-6591, [wendyteach3@yahoo.com](mailto:wendyteach3@yahoo.com). Local Area Leadership Priest: Fr. Ron Will, 816-390-7950, [rlwill2@juno.com](mailto:rlwill2@juno.com). Weekend Application Couple: Tony & Barb Zimmerman, 816-741-4066, [tonybarbz@prodigy.net](mailto:tonybarbz@prodigy.net). Inviting Resource Couple: Ralph & Jan Lewis, 913-909-1028, [encounteredcouple@gmail.com](mailto:encounteredcouple@gmail.com). Behold, I make all things new! . . . The start of a new year brings with it the opportunity to begin anew in all aspects of our lives, including our relationships with God, our family and our friends. A Worldwide Marriage Encounter Weekend is the perfect way to renew your love and commitment to each other. Grounded in the love of Jesus Christ, the weekend will provide you the tools and the time necessary to grow deeper love so that you can live more intimately and responsibly as a couple of God. The next weekend in the Kansas City area will be **Feb. 28 - Mar 1, 2020**. For more information, or to apply for a weekend, visit [www.wmme4youandme.org](http://www.wmme4youandme.org), or call/email Tony & Barb Zimmerman at 816-741-4066, [tonybarbz@prodigy.net](mailto:tonybarbz@prodigy.net)

**RACIAL HEALING MASS ON MLK DAY 1/20/2020:** To commemorate Martin Luther King Day Archbishop Naumann will celebrate Mass at Blessed Sacrament Church, Kansas City, Kansas at 9:00 am. During this Mass we will pray for Racial Healing and reflect upon the pastoral letter, Open Wide our Hearts, the Enduring Call to Love. Attendees are encouraged to attend the MLK Rally at the Reardon Center which starts at 11:00 AM and features Msgr. Stewart Swetland as the Keynote. Priests are welcome to concelebrate with the archbishop and may express their interest with Bill Scholl at the office for social justice. When: MLK Day, Monday, **January 20th** at 9:00 AM. Where: Blessed Sacrament Church, 2203 Parallel Parkway, Kansas City, KS 66104

**2020 KANSAS MARCH FOR LIFE & IGNITE PRO-LIFE YOUTH RALLY**  
Join us in Topeka for a Day of Prayer for the Legal Protection of Unborn Children and to acknowledge the 47th year of the Roe vs Wade Supreme Court decision. On **January 22nd, 2020** at the Topeka Performing Arts Center. 9:00 a.m. IGNITE Pro-Life Youth Rally; 11:00 a.m. Mass with the Kansas Bishops and Priests; 12:30 pm March to the Capitol for the Kansans for Life Rally. Presented by the Pro-Life Office, Archdiocese of Kansas City in Kansas. For more information, visit: [archkck.org/prolife](http://archkck.org/prolife). The event is free and open to all! Please register groups at [www.archkck.org/ignite](http://www.archkck.org/ignite)

**NATIONAL MARCH FOR LIFE IN DC ON JANUARY 24, 2020** - Archbishop Naumann will be the primary celebrant for the Vigil Mass on Thursday evening (Jan. 23). Information for adults and young adults interested in attending the Mass & March can be found at: [www.archkck.org/march4lifeadult](http://www.archkck.org/march4lifeadult)

**RCIA Retreat – Chosen in Christ**

The Office of Evangelization is offering a retreat day for catechumens, candidates, and sponsors to have an encounter with Christ rooted in the

questions posed at the Rite of Election. Fr. Andrew Strobl and Mr. Curtis Keddy will again be leading the retreat. (Please note: Space is limited and registration details will be available in December).

Two retreat dates/locations are available:

• Saturday, **January 25, 2020**, at Mother Teresa Parish in Topeka, 9am – 3pm

• Saturday, **February 15, 2020**, at Holy Trinity Parish in Lenexa, 9am – 3pm

**SAVE THE DATES FOR THESE EVENTS**

- March for Life, **January 22-25, 2020**. Youth bus pilgrimage to Washington DC
  - March For Life: All high-schoolers are invited to join us on the March for Life Pilgrimage, **January 22-26, 2020**. Registration online by December 9th! <https://www.archkck.org/march4life>
  - J-High Rally, **February 23, 2020**, at Prairie Star Ranch
- Look for more information, including details on how to get registered, coming soon!

**NATIONAL CONFERENCE:** The National Catholic Office for the Deaf (NCOD) will be hosting their national conference “Pastoral Week 2020: Bread of Life, Heart of Christ” in the Kansas City metro area for the first time, **January 9-13, 2020**. This is a wonderful opportunity for deaf and hard of hearing in the Mid-West region to have access to national speakers, so as to learn more about their Catholic faith, how to be active in the Church, and how to serve as missionary disciples to evangelize their deaf brothers and sisters in Christ. To register for the conference, email [info@ncod.org](mailto:info@ncod.org) or call: 301-577-1684, VP: 301-841-8209. (NCOD website: <https://www.ncod.org/>) All are also invited to Mass at St. Joseph, Shawnee, on Sunday, **January 12**, at 10:30 am. The National Catholic Office for the Deaf is a non-profit membership organization dedicated to Pastoral Ministry with Deaf and Hard of Hearing persons. NCOD serves 5.7 million Deaf and Hard of Hearing Catholics through its pastoral ministry and through its special advocacy to bishops, pastors and families with Deaf children.

**WO PROJECT CHRYSALIS** is a ministry that offers hope to parents who have lost a child through Sacred Scripture and community. While this ministry is not a bereavement group, our mission is to offer support and hope through scripture in a time of transformation. The next meeting will feature guest speaker Monsignor Charles McGlenn and will be held on Tuesday, **January 28** from 7:00-8:15 p.m. in the St. Luke's Room at Church of the Ascension, 9500 W. 127th St. in Overland Park. For more information, contact Ken Billinger at 913-634-4210 or email [kbillinger@archkck.org](mailto:kbillinger@archkck.org). The group is open to parents who have lost a child or grandparents who have lost a grandchild.

**“COME AND SEE” LEAD COUPLE:** Are you seeking a way to serve the Church that will bring you closer to your spouse? Do you love the Church's teachings on marriage and family? Consider mentoring the engaged. The Office of Marriage and Family Life will host a Lead Couple “Come and See” for perspective couples who are interested in this important ministry to the engaged. Date: **Feb 8, 2020**. Time: 6:30-8:30. Location: Holy Spirit Parish in Overland Park, KS. Appetizers, drinks, and dessert will be served. Interested couples should RSVP to Brad DuPont, [bdupont@archkck.org](mailto:bdupont@archkck.org) or call 913.647.0301.

**NATURAL FAMILY PLANNING:** “Prescription for a Long and Happy Life,” with Dr. Laurie Heap - This introduction to NFP takes an intellectually-honest look at the medical benefits of natural fertility management systems and how they enhance the married relationship. Our next event is Saturday, **February 8, 2020**, from 1:30-5:00pm at Holy Spirit Parish in Overland Park. Light appetizers and drinks will be served. If you are engaged, this fulfills your Archdiocesan requirement for NFP introduction in Marriage Preparation. For more info, contact Brad DuPont in the Archdiocesan Office of Marriage and Family Life at [bdupont@archkck.org](mailto:bdupont@archkck.org) or 913.647.0301. To register, go to [\\$55/couple](http://www.archkck.org/prescription)

**RLD MARRIAGE DAY MASS – SUNDAY, FEBRUARY 9, 2020:** Come celebrate World Marriage Day and renew the commitment you made to one another on your wedding day! Mass will be celebrated by Archbishop Joseph F. Naumann on Sunday, **February 9, 2020**, 11:45am, at Church of the Ascension, 9510 W. 127th Street, Overland Park, KS. Mass will include a “Renewal of Commitment and Blessing” for the married couples. Mass will be followed by a reception. Families are welcome! Sponsored by the Archdiocese of Kansas City in Kansas and the Diocese of Kansas City-St. Joseph. For more information call 913-647-0329.

**KANSANS FOR LIFE VALENTINE BANQUET** featuring TIM TEBOW. Join us at the KC Regional Kansans for Life Valentine Banquet Tuesday, **February 11** at 5 PM. Social Time/Silent Auction; 7 PM Dinner & Program at the Overland Park Convention Center – 6000 College Blvd OPKS. Come huddle with Tim Tebow and KFL as we take the field to “reverse the ruling” of our KS Supreme Court and restore the right to protect unborn lives in Kansas with a Constitutional Amendment! \$100 per person (\$50 tax deductible). RESERVE AND PAY AT [KFLBanquet.com](http://KFLBanquet.com). Call 913.642.5433 or email: [kansansforlife@aol.com](mailto:kansansforlife@aol.com) with questions.

**“LIVING IN LOVE” RETREAT:** See why over 700 couples in the Archdiocese have experienced the “Living in Love” retreat. You can sign up now for the “Living in Love” retreat at St. Lawrence Catholic Campus Center at Kansas University in Lawrence, KS, **February 15-16, 2020**. Register online at [www.archkck.org/LivingInLove](http://www.archkck.org/LivingInLove) or contact Mary Anne Kierl at the Archdiocese at 913-647-0345 for information.

**“SPRING BREAK”:** Advancing Christian Stewardship, Catholic Philanthropy, and Resource Development throughout the Archdiocese of Kansas City in Kansas, 9:00 a.m. to 1:00 p.m., **March 26, 2020** at the Keleher Conference Center, Savior Pastoral Center, Archdiocese of Kansas City in Kansas, 12615 Parallel Parkway, Kansas City, Kansas. Half-Day Symposium on Best Practices in Stewardship and Development for Parishes, Schools, Ministries and Organizations. Free Lunch Included. Please contact Lesle Knop with any questions at (913) 647-0326, or email her at [lnop@archkck.org](mailto:lnop@archkck.org)

**SCOTT HAHN TALK—ALL ARE INVITED** Don't miss Scott Hahn and the St. Paul Center at St. Michael the Archangel Friday, **April 17, 2020**. Study Scripture from the heart of the Church with one of today's most respected scholars. Dr. Hahn will deliver two talks over the course of the evening. Join us in the Church to go deeper into the riches of our Catholic faith! This event is sponsored by the St. Paul Center.

Tickets are \$20 and can be purchased online here:  
<https://stmichaelcp.org/scott-hahn>

Schedule:

6:30 p.m. — Welcome and talk by Scott Hahn

7:15 p.m. — St. Paul Center Presentation

7:30 p.m. — Break, books available for sale

7:45 p.m. — Talk by Scott Hahn

8:30 p.m. — Closing, books available for sale

**CAMP TEKAKWITHA WOMEN'S RETREAT**, scheduled for the weekend of **April 24-26, 2020**. Registration is now official open. Here you will find the space to relax, rejuvenate and reconnect. This is a retreat for women of all ages 21+. No matter your age, you will find speakers that inspire you, sacraments that draw you to the heart of Christ, and fellowship with other women. Reach out to friends and family, and invite them to come with you! Learn more and register at: <http://www.camptekakwitha-womensretreat.com/>

#### **FAITH-BUILDING AND EVANGELIZATION OPPORTUNITIES**

Benedictine College is pleased to offer a number of opportunities for faith-building and evangelization:

**Symposium** – Register Now! Benedictine College's 9th Annual Symposium on Advancing the New Evangelization will be **March 20-21, 2020**. The theme is "Destroyer of the gods: Christian Culture vs. the Idols of Secularism" and the conference will feature the following keynote presenters: Ross Douthat, New York Times; Mary Rice Hasson, Ethics & Public Policy Center; Robert Louis Wilken, University of Virginia. Find more information and register at [www.benedictine.edu/symposium](http://www.benedictine.edu/symposium). College students and groups attend at a discounted rate; priests and religious attend for free.

**Study Abroad Experience:** Attention, Parents and Grandparents! Do you know a high school student who would benefit from a once-in-a-lifetime short-term study abroad experience with Benedictine College? Students earn 3 hours of college credit while traveling with a Benedictine College professor to Italy **June 26 – July 16, 2020**. Highlights include a general audience with Pope Francis, guided visits to Rome, Assisi, Florence, Padua, Ravenna, Verona, and Milan. Register by December 1 to save \$500! Learn more and submit an inquiry form at [www.benedictine.edu/journeywithdante](http://www.benedictine.edu/journeywithdante).

**Faith & Beauty in Italy** - You are invited to travel with Benedictine College to Italy **June 15 – 24, 2020** with Associate Professor of Theology Dr. Matt Ramage. Visit the most significant cultural sites in Rome and Florence. Walk in the footsteps of St. Benedict and St. Francis in Subiaco and Assisi. Meet current Benedictine College students at their summer villa in Florence. Learn more and submit an inquiry form at <http://www.benedictine.edu/ravendiscovery>.

**Opportunity for College Students and Adult Learners** – Benedictine College Professor of Theology Dr. Mark Zia will lead a two-week Holy Land Study Abroad Summer Program **May 31 – June 14, 2020**. Earn 3 credit hours while traveling to Bethlehem, Galilee, Jerusalem, and other sites. Learn more and submit an inquiry form at <http://www.benedictine.edu/holyland>.

**TOTUS TUUS MISSIONARIES NEEDED** Totus Tuus is now accepting applications for Summer 2020 Missionaries. In order to make Totus Tuus a success, awesome faith-filled missionaries are needed...both men and women! **JOB DESCRIPTION:** The Archdiocese Kansas City in Kansas is seeking 8 missionaries for the Totus Tuus 2020 team. Missionaries will travel to parishes in the archdiocese, spending a week at each and running programs for elementary aged children during the day and teens during the evening. Missionaries share in Christian community with the parishes they are visiting, participating in events and staying with host families. Throughout their time with the community, they seek to give witness to their love for Christ and his Church and share their enthusiasm. The team also strives to create an authentic Christian community with each other: praying, working, sharing, and spending many hours together to provide mutual support. This position is a temporary two-month commitment (May 25-August 7, 2020). This includes one week of training and a one week break for the 4th of July. This is a great summer job experience for anyone who wants to work in ministry, education or with children in any setting. Applicants must be 18 or older, have an authentic, dynamic Catholic faith and be actively living the teachings of the Catholic Church. One year of college/work is preferred, but willing to consider mature high school graduates. No major or area of study required. To apply, applicants need to complete TT Missionary Application which can be found on the Archdiocese of Kansas City in Kansas website or at the following link: [https://forms.gle/DFWmWHY1rGkTq3fn7\\_](https://forms.gle/DFWmWHY1rGkTq3fn7_). If you know of anyone who would make a great missionary, please encourage them to apply. For more info on TT: <https://www.archkck.org/ministries--offices/ecat-youth/youth16-totustuus>